

UTILITY PATENT APPLICATION AND FEE TRANSMITTAL

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(PTO/SB/05 and PTO/SB/06)

Case Docket No. **WAB 97090**

Date: **July 21, 1999**

STANT COMMISSIONER FOR PATENTS

Patent Application
Washington, D.C. 20231

Dear Sir/Madam:

Transmitted herewith for filing is the patent application of:

Inventor(s): John B. Carroll

For: HIGH EFFICIENCY PNEUMATICALLY DRIVEN ELECTRIC POWER GENERATOR

- ☒ Specification (11 Pages), Claims (7 pages), Abstract (1 page) and (9 sheet(s) of Informal Drawings)
- ☒ Declaration and Power of Attorney
- ☐ An Assignment of the Invention to _____
- ☐ An Information Disclosure Statement
- ☐ A Certified Copy of _____ application(s) No.(s) _____
- ☐ A Verified Statement to establish Small Entity status under 37 CFR 1.9 and 37 CFR 1.27
- ☐ A Preliminary Amendment
- ☒ A Filing Fee, calculated as shown below:

	Column 1	Column 2
FOR:	NO. FILED	NO. EXTRA
BASIC FEE		
TOTAL CLAIMS	21 -20=	*1
INDEP CLAIMS	2 - 3=	*0
___ MULTIPLE DEPENDENT CLAIM PRESENTED		

*If the difference in Col. 1 is less than zero, enter "0" in Col. 2

SMALL ENTITY		LARGE ENTITY	
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	\$ 380		\$ 760
x 9=	\$	x18=	\$ 18
x39=	\$	x78=	\$
+130=	\$	+260=	\$
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Respectfully submitted,
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1c530 U.S. PTO
09/358206
07/21/99

**HIGH EFFICIENCY PNEUMATICALLY
DRIVEN ELECTRIC POWER GENERATOR**

FIELD OF THE INVENTION

The present invention relates, in general, to pneumatically
5 driven electric power generators and, more particularly, the
instant invention relates to electric power generators for railway
vehicles.

BACKGROUND OF THE INVENTION

10 The classical railroad airbrake system which was derived from
the Westinghouse airbrake has, in recent years, been augmented by
introducing electrical controls, while maintaining the reliability
inherent in the fundamental pneumatic portions of the classical
airbrake system. These electrical control systems generally
require batteries in the individual railway vehicles and it is
15 desirable to provide a generator on each car to maintain the
batteries in a charged condition. For some proposed electrically
controlled pneumatic systems, a power level as small as one Watt
may be sufficient. Prior art generators for railway vehicles
generally employ rotary mechanical power obtained from an axle of
20 the railway vehicle. A generator may be positioned near an axle
and receive power through a V-belt or flat belt drive from a pulley
on the axle. Some generators are mounted coaxially with the axle
over the end of the axle bearing. Other generators use gears and
clutches to extract rotary mechanical power from the axle. These
25 generators are usually much larger, complex and expensive and are
heavier than is necessary for generating a small amount of
electrical power.

SUMMARY OF THE INVENTION

The invention is a pneumatically driven electric power generator which includes a cylinder having a first end connectable through an inlet flowpath to an air supply passage containing air at a positive pressure, a second end of the cylinder being open. It also has a piston having a magnetic moment, the piston being positionable in a first location wherein at least a first portion of the piston is disposed within the cylinder. Sealing means are disposed on the outer surface of the first portion of the piston or the inner surface of the cylinder to prevent loss of air between the piston and the cylinder and permit air pressure in the cylinder to increase when the first portion of the piston is disposed within the cylinder. The piston is also positionable in a second location wherein the first portion of the piston is outside of the cylinder so that clearance is provided between the piston and the cylinder so that air may exhaust from the cylinder. Means are provided for biasing the piston from the second position toward the first position so that after the cylinder has exhausted, the piston moves to the first position, whereby the piston oscillates, moving back and forth between the first position and the second position, driven by air supplied through the air supply passage to the cylinder. The invention also has at least one electric coil placed to enclose changing magnetic flux caused by the magnetic moment associated with the piston whereby an emf is generated in the electric coil, so that an external circuit connected to the electric coil receives electric power from the electric coil.

In another aspect, the invention is a pneumatically driven electric power generator which includes a first cylinder having a first end connectable through a first inlet flowpath to an air supply passage, a second end of the first cylinder being open. It also has a second cylinder having a first end connectable through a second inlet flowpath to said air supply passage, a second end of the second cylinder being open. The invention includes a piston having a magnetic moment associated therewith, the piston having a first end portion and a second end portion. The piston is positionable in a first location wherein the first end portion of the piston is disposed within the first cylinder and the second end portion of the piston is disposed outside of the second cylinder. It is also positionable in a second location wherein the second end portion of the piston is disposed within the second cylinder and the first portion of the piston is outside of the first cylinder. When the piston is disposed in the first position, air pressure received in the first cylinder through the first inlet flowpath drives the piston toward the second position, whereupon the first cylinder exhausts. Likewise, when the piston is disposed in the second position, air pressure received in the second cylinder through the second inlet flowpath drives the piston toward the first position, whereupon the second cylinder exhausts, so that the piston oscillates. At least one electric coil is placed to enclose changing magnetic flux caused by the magnetic moment associated with the piston whereby an emf is generated in the coil, so that an

external circuit connected to the coil receives electric power from the coil.

OBJECTS OF THE INVENTION

5 It is, therefore, one of the primary objects of the present invention to provide a simple and inexpensive generator for supplying electrical power for a railway vehicle.

Another object of the present invention is to provide a small and lightweight generator for supplying electrical power for a railway vehicle.

10 Still another object of the present invention is to provide an electric power generator for a railway vehicle which does not require gears and clutches to extract rotary mechanical power from an axle of the railway vehicle.

15 An additional object of the present invention is to provide an electric power generator for a railway vehicle which does not require a belt drive for extracting rotary mechanical power from an axle of the railway vehicle.

20 A further object of the present invention is to provide a small electric power generator employing a brake airline as an air supply and using so little air that even when such a generator is on all the railway vehicles in a long freight train, the air used does not seriously add to the airline leakage rate.

25 Yet another object of the present invention is to provide an electric power generator for a railway vehicle which does not need to be mounted on a truck of the railway vehicle.

Still another object of the present invention is to provide an electric power generator for a railway vehicle which may be mounted anywhere on the railway vehicle.

In addition to the various objects and advantages of the present invention which have been generally described above, there will be various other objects and advantages of the invention that will become more readily apparent to those persons who are skilled in the relevant art from the following more detailed description of such invention, particularly, when such detailed description is taken in conjunction with the attached drawing figures and with the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a schematic section of the invention with the piston located within the cylinder.

Figure 1A is a detail of the inlet flowpath.

Figure 2 is a cross section of the piston extension.

Figure 3 is a section of the invention when the piston is outside of the cylinder.

Figure 4 is a schematic of the invention with a full bridge rectifier.

Figure 5 is a schematic of the invention with an electrically controlled exhaust valve and a muffler.

Figure 6 is a schematic of the invention with an electrically controlled inlet valve.

Figure 7 illustrates the invention with a magnet attached to the piston.

Figure 8 is a schematic illustration of an alternate embodiment of the invention having a double ended piston.

Figure 9 illustrates the alternate embodiment with the double ended piston located with its second end in the second cylinder.

BRIEF DESCRIPTION OF THE PRESENTLY
PREFERRED AND VARIOUS ALTERNATIVE
EMBODIMENTS OF THE INVENTION

Prior to proceeding to the much more detailed description of the present invention, it should be noted that identical components having identical functions have been identified with identical reference numerals throughout the several views illustrated in the drawing figures, for the sake of clarity and understanding of the invention.

Attention is directed to Figure 1 which is a schematic median section of the invention. The pneumatically driven electric power generator, generally designated 10, has a piston 21 and a cylinder 18. Piston 21 is free to move in and out of cylinder 18. Figure 1 shows piston 21 disposed in cylinder 18 and Figure 3 shows piston 21 outside of cylinder 18. During operation, piston 21 moves cyclically between the position shown in Figure 1 and the position shown in Figure 3. A seal, preferably O-ring 22, is provided to prevent airflow between piston 21 and cylinder 18 when piston 21 is disposed within cylinder 18. In the presently preferred embodiment, O-ring 22 is mounted in a groove 23 in piston 21. Alternatively, an O-ring may be mounted in a groove (not shown) in an inner surface of cylinder 18.

Generator 10 is energized by pressurized air received through inlet flow path, generally designated 30, from an air supply passage 12. Supply passage 12 may be connected to a conduit 11 which contains pressurized air. Conduit 11 may, for example, be the brake air line of a railway vehicle. Inlet flow path 30 is in fluid communication with cylinder 18 at a first end 17 of cylinder 18. Preferably, a filter 14 is included in inlet flow path 30 to keep dirt out of generator 10. Also a choke 16 is, preferably, included in inlet flow path 30 to control the pneumatic impedance of inlet flow path 30.

When piston 21 is disposed in cylinder 18 and air is supplied through inlet flow path 30. Air pressure rises in cylinder 18 and forces piston 21 out of cylinder 18 to the position shown in Figure 3. In this position, there is a gap 31 between piston 21 and cylinder 18. The pressure of air in cylinder 18 then drops and spring 24 forces piston 21 back into cylinder 18. This cycle is repeated, so piston 21 oscillates, moving in and out of cylinder 18. Piston 21 has a magnetic moment associated therewith, as suggested by indicia 39. At least one electric coil 26 experiences an induced emf due to the changing magnetic flux caused by the oscillating magnetized piston 21. Coil 26 preferably is connected to a rectifier 50 to convert the alternating emf provided by coil(s) 26 to DC electric power on terminals 53. The DC power available on terminals 53 may be used to power a battery (not shown) and/or to power electronic systems (not shown) on a railway vehicle (not shown).

It is preferred that generator 10 have a cylinder extension 28 attached to second end 15 of cylinder 18. Preferably, cylinder extension 28 is formed integrally with cylinder 18. Cylinder extension 28 has a larger inside diameter than cylinder 18. It is preferred that generator 10 also have an end closure 32 which may be a hex cap nut. Preferably, end closure 32 has an exhaust passage 34.

It is also preferred that generator 10 have a piston extension 38, preferably formed integrally with piston 21. A cross section of piston extension 38 is shown in Figure 2, cut along section 2-2 in Figure 1. Piston extension 38 has outer surfaces 40 to fit slidably within cylinder extension 28 at inner surface 42 of cylinder extension 28. Piston extension surface 40 and cylinder extension inner surface 42 should be smooth and at least one of them may be coated with or formed of a low friction material such as Teflon®. Piston extension 38 has at least one longitudinal air passage, preferably a plurality of slots 44, to permit air to flow past piston extension 38 to exhaust 34. A seal 19 is recommended to prevent air loss from supply passage 12 and a seal 20 can be provided to prevent air loss between end closure 32 and cylinder extension 28. It is preferred that rectifier 50 be a full bridge rectifier as shown in Figure 4. Rectifier 50 supplies DC power to rectifier output terminals 53.

Figures 5 and 6 show valves for preventing air flow through generator 10 to thereby shut down generator 10. This may be done to prevent overcharging of a battery energized by the generator, or

to prevent unnecessary loss of air or unnecessary wear of generator 10. Figure 5 shows a valve 48 connected to the exhaust passage 34 and Figure 6 shows a valve 49 on the supply passage 12. Valve 48 or valve 49 would typically be controlled by a voltage regulator (not shown) to protect the battery (not shown) from overcharging. Figure 5 also shows a muffler 46 which, preferably, is included to reduce noise produced by generator 10.

It is preferred that piston extension 38 and piston 21 be made principally of a magnetic material. Alternatively, a magnetic moment in accordance with indicia 39 may be provided by a bar magnet 54 shown in Figure 7. Bar magnet 54 is attached to either piston extension 38, piston 21, or to both. Needless to say, the magnetic moment associated with piston 21 and/or piston extension 38 may be reversed without affecting the operation of generator 10.

An alternative embodiment of the invention is shown in Figure 8, which is a generator, generally designated 60, having a double ended configuration. Generator 60 has a first cylinder 62 and a second cylinder 70. First cylinder 62 receives air through first inlet flowpath 90 from air supply passage 61. Air supply passage 61 is for connection to a conduit (not shown in this figure) carrying pressurized air. Second cylinder 70 receives air through second inlet flowpath 92 from air supply passage 61.

Generator 60 has a piston 80 having a first end portion 82 and a second end portion 86. Piston 80 is free to move between the position shown in Figure 8 wherein first end portion 82 of

piston 80 is in first cylinder 62 and a reciprocal position shown in Figure 9 wherein second end portion 86 of piston 80 is in second cylinder 70.

When first end portion 82 of piston 80 is in first cylinder 62, it is sealed against first cylinder 62, preferably, by O-ring 83 in groove 84. Likewise, when second end portion 86 of piston 80 is in second cylinder 70, it is sealed against second cylinder 70, preferably, by O-ring 88 in groove 89.

During operation of generator 60, when first end portion 82 of piston 80 is in first cylinder 62, as shown in Figure 8, pressurized air received through first inlet flowpath 90 from passage 61 increases the pressure in first cylinder 62. The increased pressure in first cylinder 62 forces piston 80 so that first end portion 82 of piston 80 moves out of first cylinder 62. Piston 80 is then in the position shown in Figure 9 and the pressure in first cylinder 62 drops.

When first end portion 82 of piston 80 is forced out of first cylinder 62, the second end portion 86 of piston 80 enters second cylinder 70, as shown in Figure 9. Pressurized air received through second inlet flowpath 92 from passage 61 then increases the pressure in second cylinder 70 and forces piston 80 so that the first end portion 82 of piston 80 moves back into the first cylinder 62, as shown in Figure 8. Thus the cycle repeats, piston 80 oscillating between the two positions. Piston 80 has a magnetic moment, as indicated by indicia 39. It is preferred that generator 60 have two coils 94 and 96 connected in series to

rectifier 50. A person skilled in the art will recognize that leads 97 should be connected in the manner which maximizes the emf applied to rectifier 50.

In the presently preferred embodiment shown, a first cylinder extension 68 is formed integrally with first cylinder 62. Likewise, a second cylinder extension 76 is formed integrally with second cylinder 70. First cylinder extension 68 is connected to second cylinder extension 76 at attachment 78. Attachment 78 is preferably provided to facilitate assembly and maintenance of generator 60. A gasket or other seal (not shown) may be provided at attachment 78 to prevent leakage.

It is preferred that a spring 99 engaging piston 80 be provided to facilitate starting. Spring 99 positions piston 80 so that first end portion 82 of piston 80 is in first cylinder 62. Introduction of pressurized air through first inlet flowpath 90 increases the pressure of first cylinder 62 to move piston 80 so that oscillation of piston 80 commences.

While a presently preferred and various additional alternative embodiments of the instant invention have been described in detail above in accordance the patent statutes, it should be recognized that various other modifications and adaptations of the invention may be made by those persons who are skilled in the relevant art without departing from either the spirit or the scope of the appended claims.

I claim:

1. A pneumatically driven electric power generator comprising:

5 a cylinder having a first end connectable through an inlet flowpath to an air supply passage containing air at a positive pressure, a second end of said cylinder being open;

a piston having a magnetic moment associated therewith, said piston being positionable in a first location wherein at least a first portion of said piston is disposed within said cylinder;

10 sealing means disposed on at least one of an outer surface of said first portion of said piston and an inner surface of said cylinder to prevent loss of air between said piston and said cylinder and permit air pressure in said cylinder to increase when said first portion of said piston is disposed within said cylinder;

15 said piston also being positionable in a second location wherein said first portion of said piston is outside of said cylinder so that clearance is provided between said piston and said cylinder so that air may exhaust from said cylinder;

20 means engaging said piston for biasing said piston from said second position toward said first position so that after said cylinder has substantially exhausted, said piston moves to said first position, whereby said piston oscillates, moving back and forth between said first position and said second position, driven by air supplied through such air supply passage to said cylinder;

25 and

at least one electric coil placed to enclose changing magnetic flux caused by said magnetic moment associated with said piston whereby an emf is generated in said electric coil, so that an external circuit connected to said electric coil receives electric power from said electric coil.

2. A pneumatically driven electric power generator according to claim 1 wherein said sealing means is an O-ring in a groove formed on said outer surface of said first portion of said piston.

3. A pneumatically driven electric power generator according to claim 1 wherein said inlet flowpath includes an air filter for excluding foreign material from said cylinder.

4. A pneumatically driven electric power generator according to claim 1 wherein said inlet flowpath includes a choke to control an impedance of said inlet flowpath.

5. A pneumatically driven electric power generator according to claim 1 wherein said generator further includes:

a cylinder extension at least one of formed integrally with and attached to said cylinder, said cylinder extension having an inner surface having a transverse dimension greater than a transverse dimension of said cylinder, said cylinder extension having an end closure; and

an exhaust passage connected to at least one of said cylinder extension and said end closure.

6. A pneumatically driven electric power generator according to claim 5 wherein said piston further includes a piston extension at least one of formed integrally with and attached to said piston, at least a portion of said piston extension contacting at least a portion of said cylinder extension to provide positional constraint to said piston.

7. A pneumatically driven electric power generator according to claim 6 wherein said portion of said piston extension contacting at least a portion of said cylinder extension is an outer surface of said piston extension and said portion of said cylinder extension is an inner surface of said cylinder extension.

8. A pneumatically driven electric power generator according to claim 7 wherein at least one of said outer surface of said piston extension and said inner surface of said cylinder extension is at least one of made from and coated with a low friction material.

9. A pneumatically driven electric power generator according to claim 6 wherein said piston extension has at least one longitudinal air passage to carry air to an end of said piston

adjacent said end closure, said exhaust being connected to said end closure.

10. A pneumatically driven electric power generator according to claim 9 wherein said at least one longitudinal air passage is a longitudinal slot formed in said outer surface of said piston extension.

11. A pneumatically driven electric power generator according to claim 1 wherein said means disposed on said pneumatically driven electric power generator for biasing said piston from said second position to said first position is a spring.

12. A pneumatically driven electric power generator according to claim 1 wherein said spring is a compression spring disposed between said piston extension and said end closure.

13. A pneumatically driven electric power generator according to claim 5 wherein said exhaust passage includes a muffler to reduce noise released from said generator.

14. A pneumatically driven electric power generator according to claim 5 wherein said exhaust passage includes an electrically actuated shutoff valve to prevent air flow through said generator, thereby turning off said generator.

15. A pneumatically driven electric power generator according to claim 1 wherein said inlet flowpath includes an electrically actuated shutoff valve to prevent air flow through said generator, thereby turning off said generator.

5 16. A pneumatically driven electric power generator according to claim 1 wherein said at least one electric coil is connected to a rectifier to supply DC electric power.

10 17. A pneumatically driven electric power generator according to claim 1 wherein said rectifier is a full bridge rectifier to supply DC electric power whenever a net flux through said at least one electric coil is changing.

15 18. A pneumatically driven electric power generator according to claim 1 wherein said magnetic moment associated with said piston is provided by a magnet attached to at least one of said piston and said piston extension.

19. A pneumatically driven electric power generator according to claim 1 wherein said magnetic moment associated with said piston is provided by forming at least one of said piston and said piston extension of a material having a magnetic moment.

20 20. A pneumatically driven electric power generator comprising:

a first cylinder having a first end connectable through a first inlet flowpath to an air supply passage, a second end of said first cylinder being open;

5 a second cylinder having a first end connectable through a second inlet flowpath to said air supply passage, a second end of said second cylinder being open;

10 a piston having a magnetic moment associated therewith, said piston having a first end portion and a second end portion, said piston being positionable in a first location wherein said first end portion of said piston is disposed within said first cylinder and said second end portion of said piston is disposed outside of said second cylinder, said piston further being positionable in a second location wherein said second end portion of said piston is disposed within said second cylinder and said first portion of said piston is outside of said first cylinder;

15 so that when said piston is disposed in said first position, air pressure received in said first cylinder through said first inlet flowpath drives said piston toward said second position, whereupon said first cylinder exhausts, and when said piston is disposed in said second position, air pressure received in said second cylinder through said second inlet flowpath drives said piston toward said first position, whereupon said second cylinder exhausts, so that said piston oscillates; and

20 at least one electric coil placed to enclose changing magnetic flux caused by said magnetic moment associated with said piston whereby an emf is generated in said electric coil, so that an

external circuit connected to said electric coil receives electric power from said electric coil.

21. A pneumatically driven electric power generator according to claim 20 wherein said generator further includes a spring
5 engaging said piston to bias said piston toward one of said first position and said second position to facilitate starting said generator when air is supplied through said first air supply passage and said second air supply passage.

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ABSTRACT OF THE INVENTION

This invention is a pneumatically driven electric power generator. It includes a cylinder having one end connected to an air supply passage for receiving pressurized air and it has another end open. The invention has a piston having an associated magnetic moment. A portion of the piston is free to move into and out of the open end of the cylinder. Sealing means are provided to prevent airflow between the piston and the cylinder when a portion of the piston is located within the cylinder. Piston return means are provided which tend to force the piston from a position outside of the cylinder to a position having a portion of the piston inside the cylinder, so that the piston oscillates, moving into and out of the cylinder, driven by air supplied through the air supply passage. One or more electric coils are placed to enclose changing magnetic flux caused by the magnetic moment associated with the oscillating piston whereby an emf is generated in the coil(s) so that an external circuit connected to the coil(s) to complete a circuit through the coil(s) may receive electric power from the coil(s).

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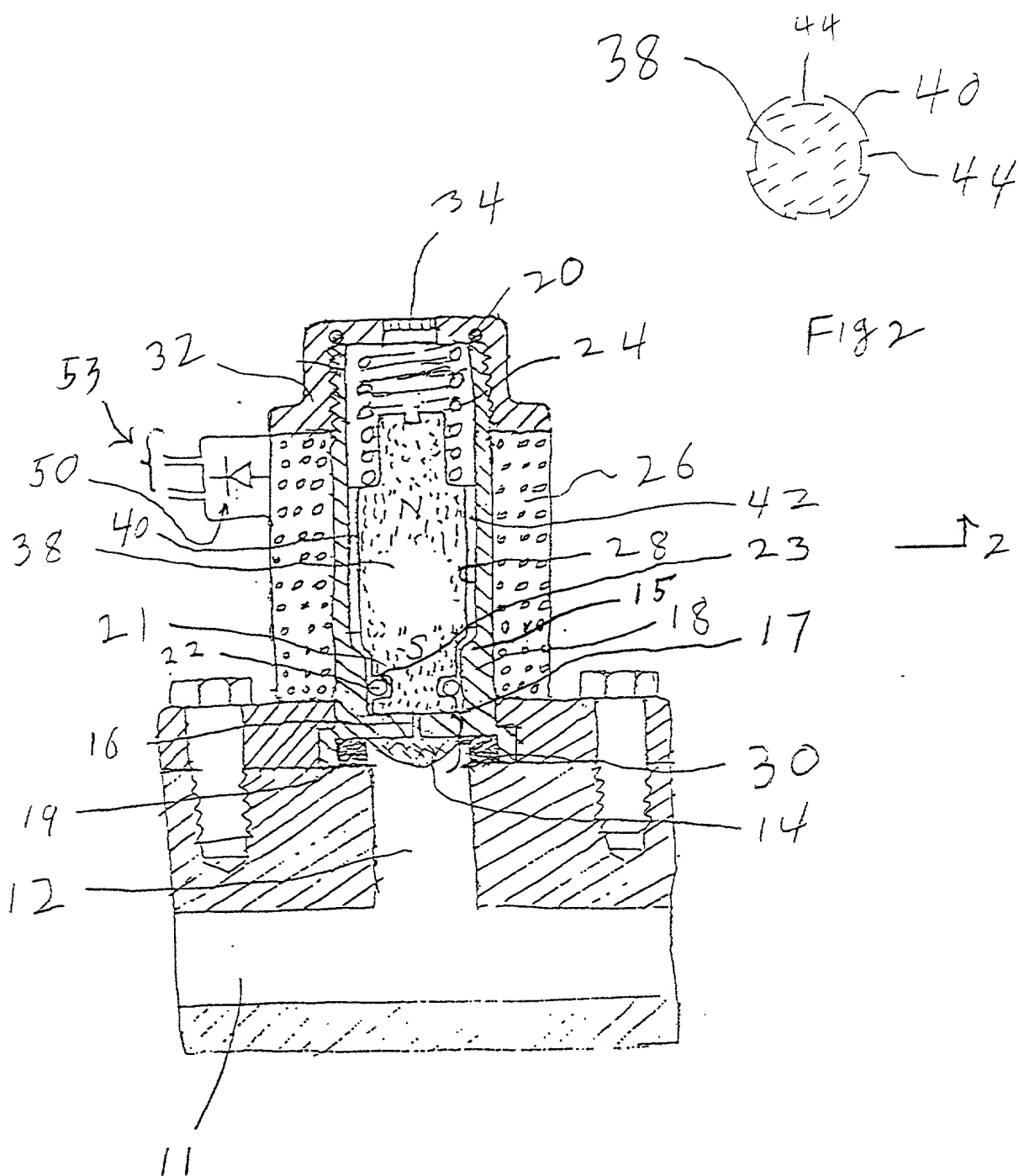


Fig 2

Fig 1

16

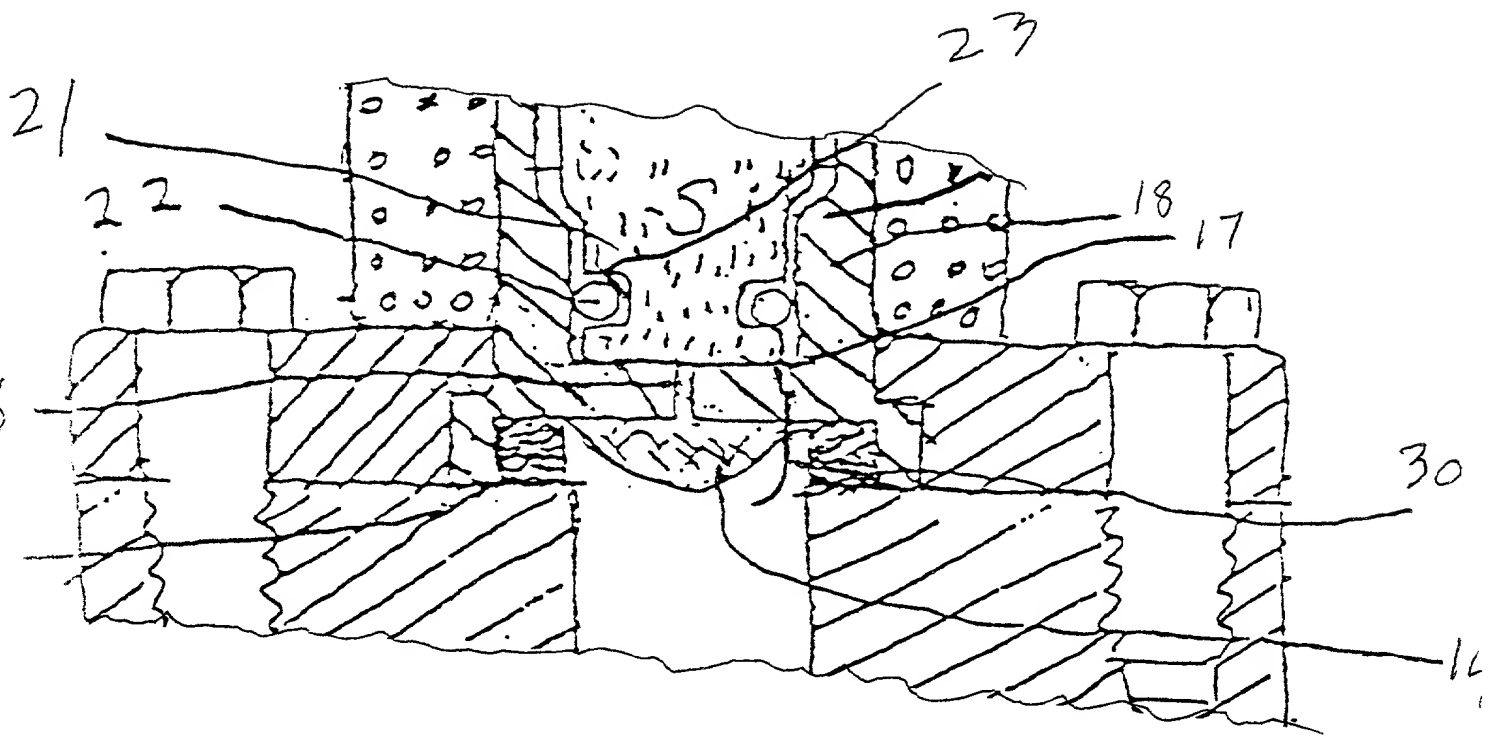


Fig 1A

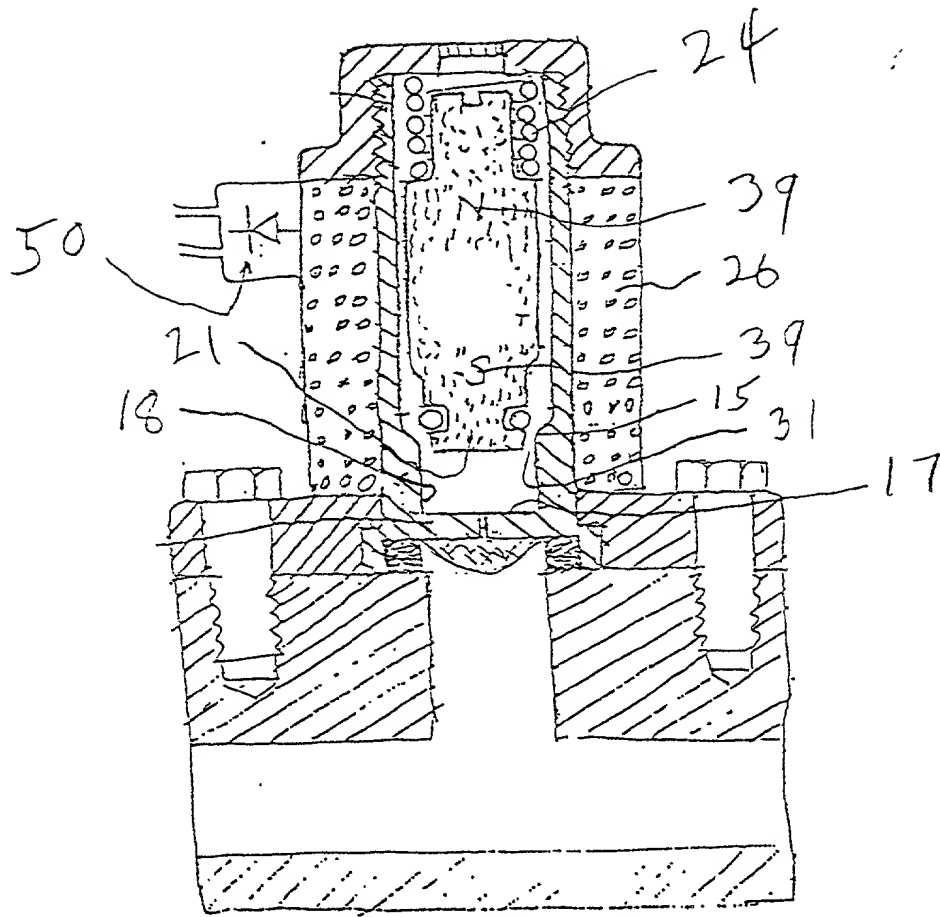
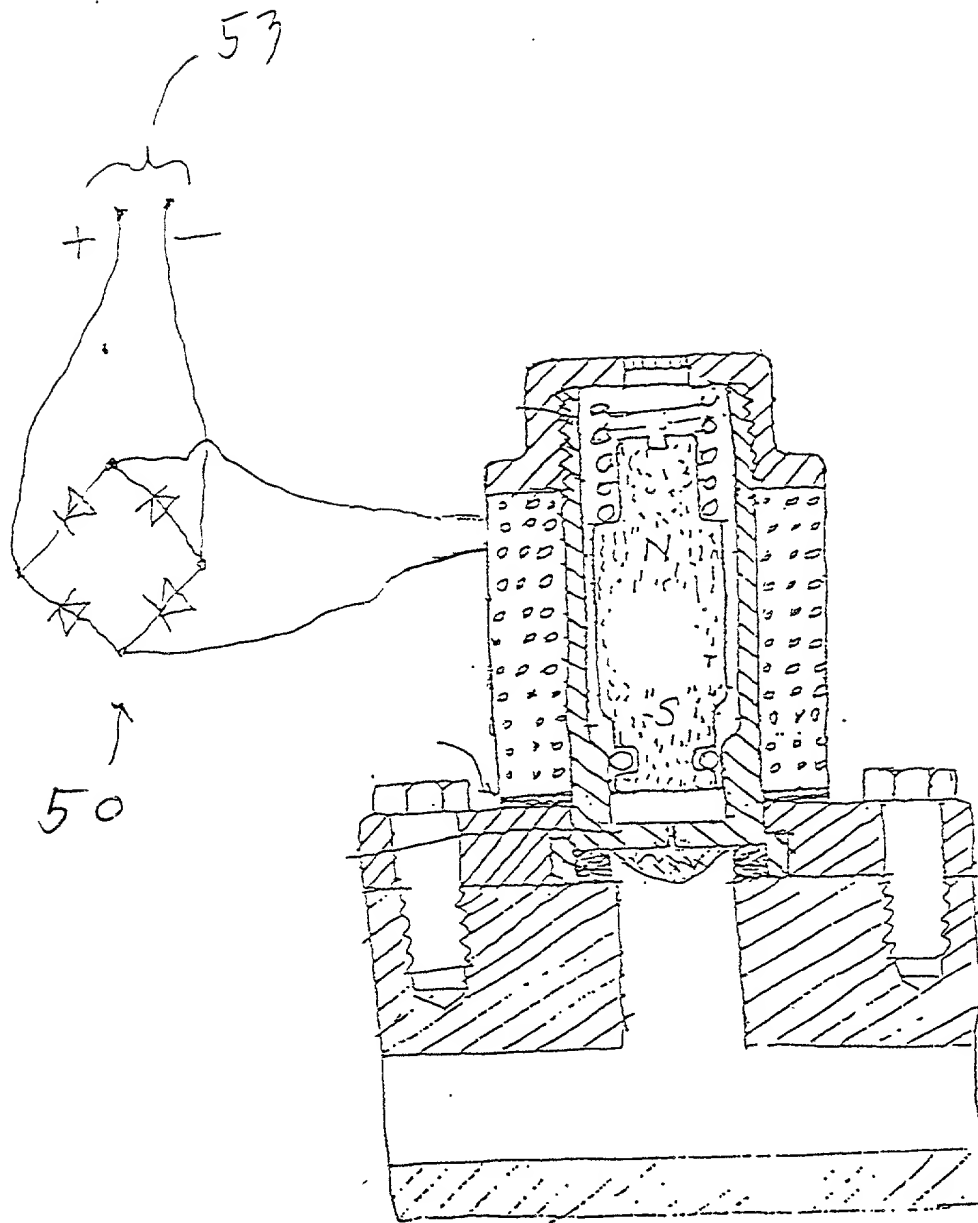


Fig 3

[illegible]

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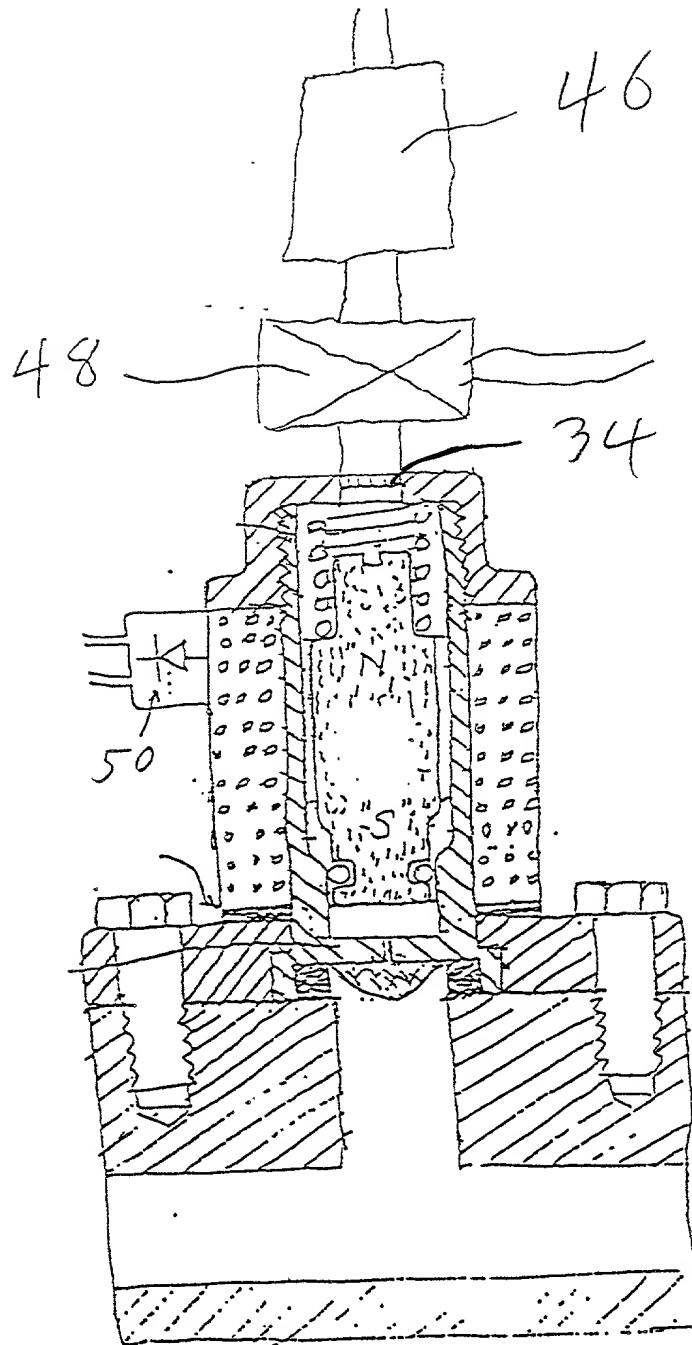


Fig 5

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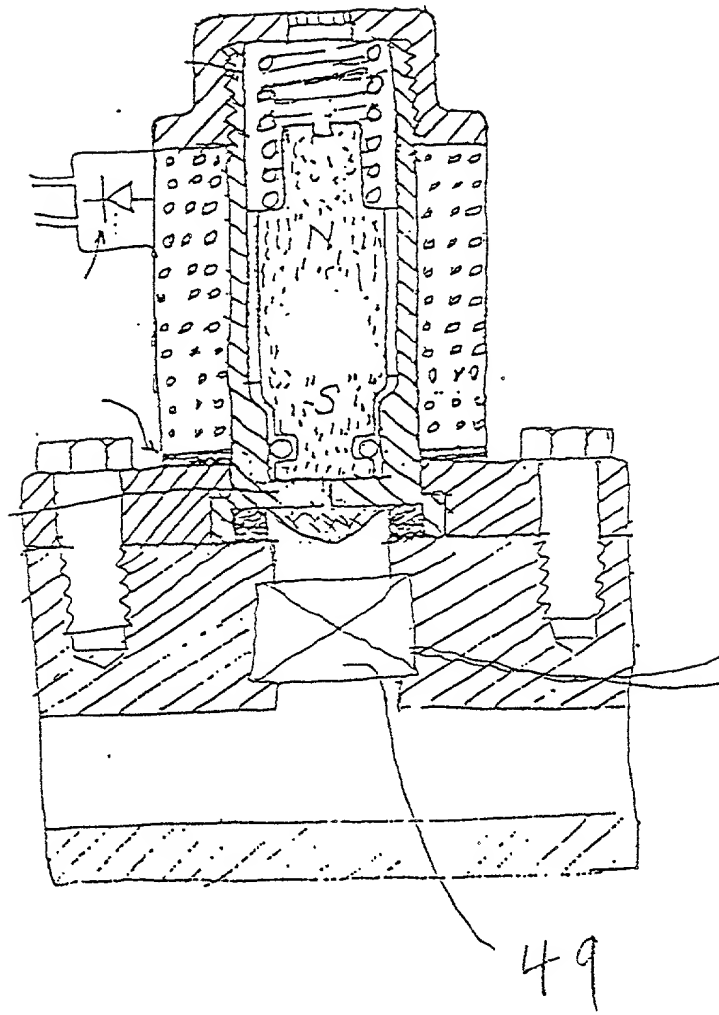


Fig 6

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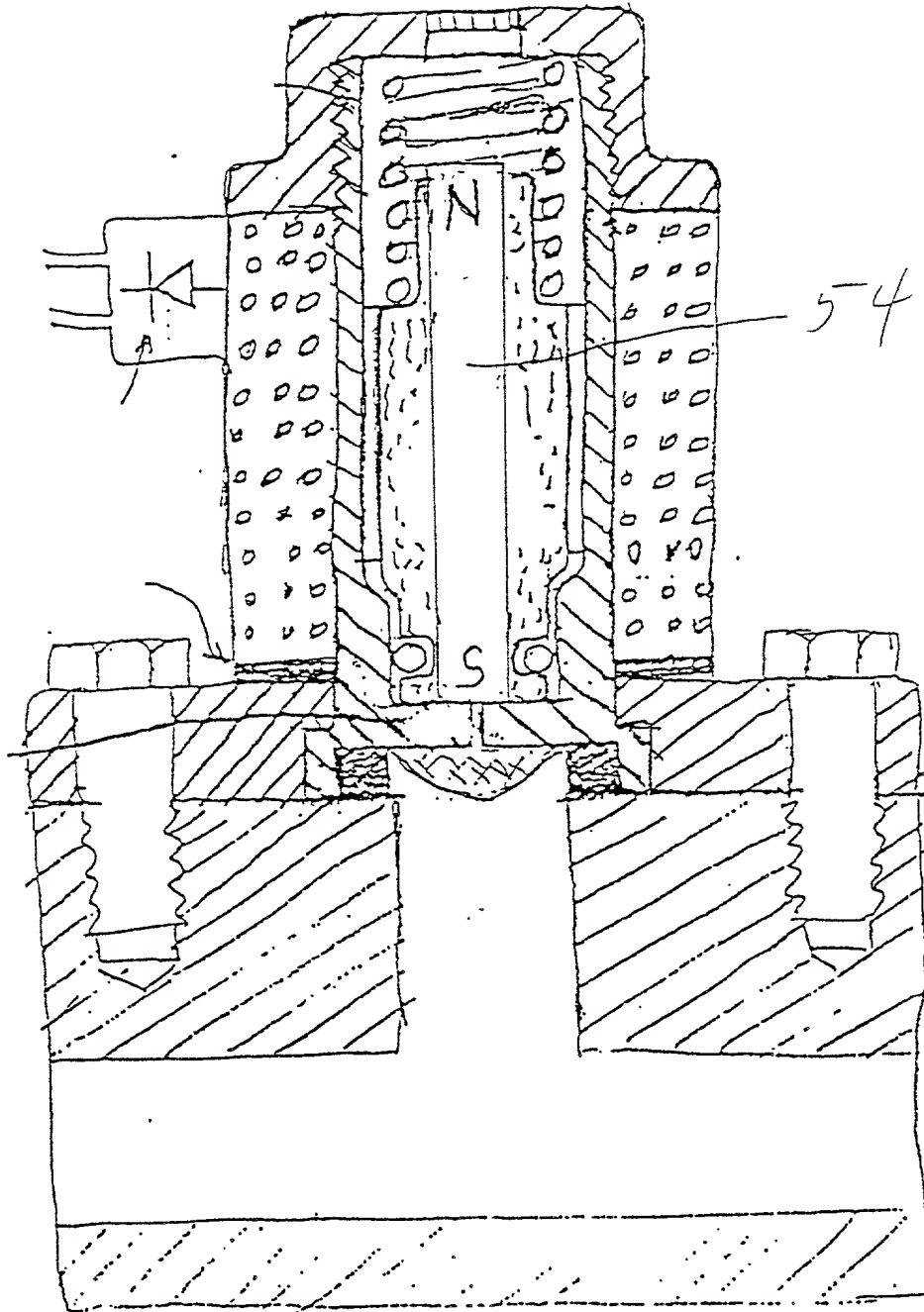


Fig 7

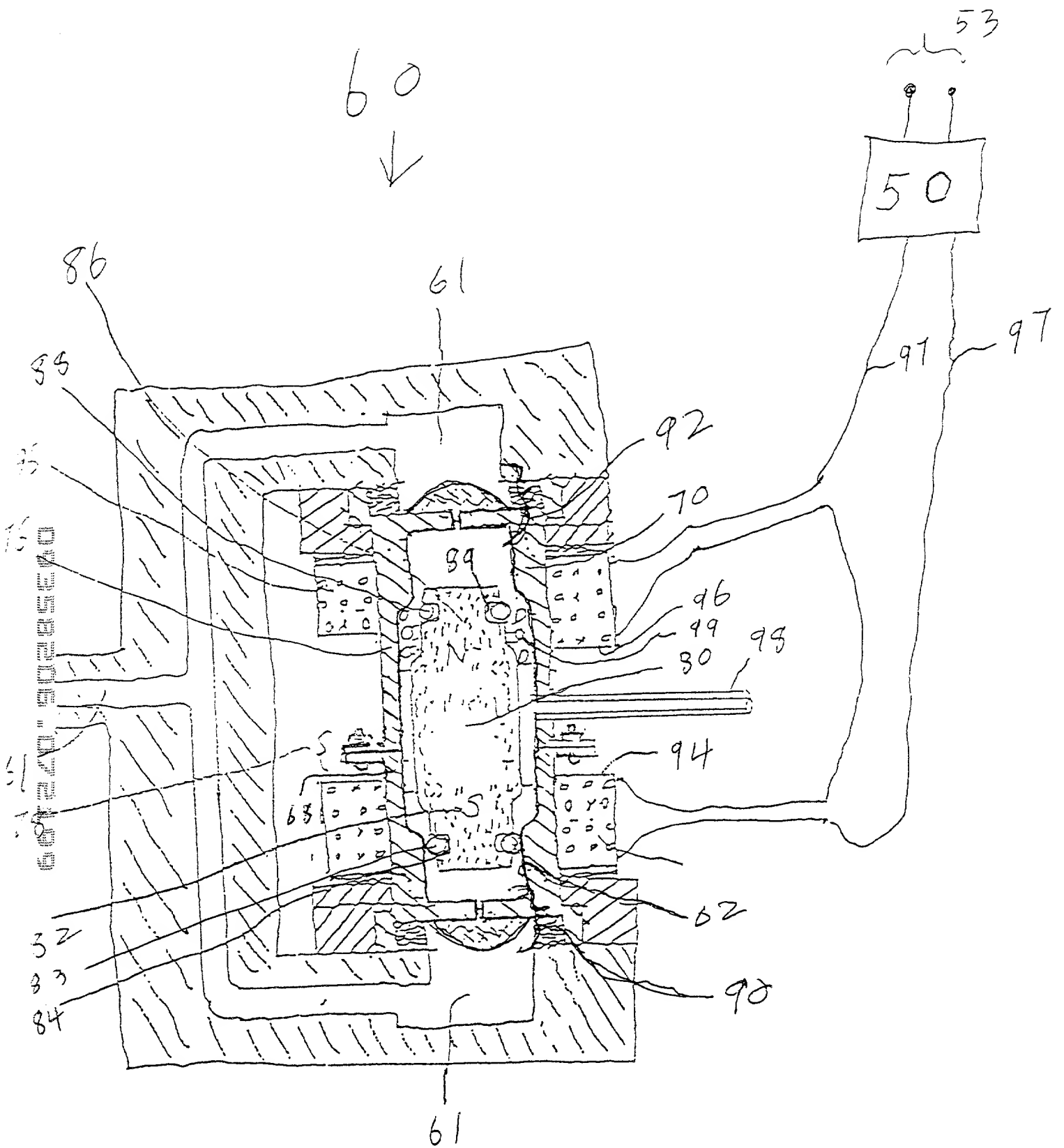
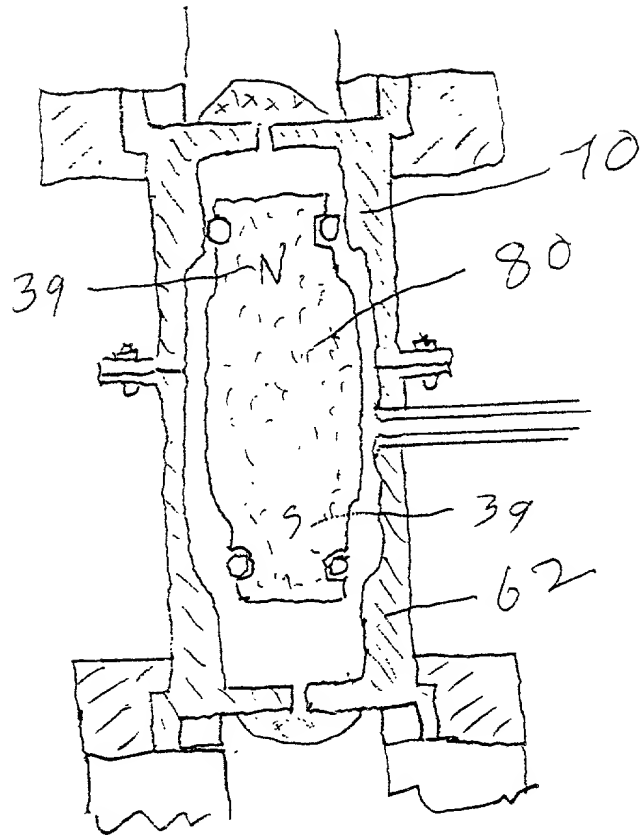


Fig 8

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60
↓



F ig 9

Declaration For U.S. Patent Application

(PTO/SB/01)

As a below named inventor, I hereby declare that.

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

HIGH EFFICIENCY PNEUMATICALLY DRIVEN ELECTRIC POWER GENERATOR

the specification of which (Check one of blocks 1, 2 or 3)

1. ☒ is attached hereto.
2. ☐ was filed on _____ as International PCT Application Serial No. _____
and was amended on _____ (if applicable).
3. ☐ was filed on _____ as U.S. Application Serial No. _____
and was amended on _____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claim(s), as amended by any amendment referred to above

I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. 1.56

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed

List of Prior Foreign Applications (if applicable)

CERTIFIED COPY ATTACHED?

_____ (Application Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Application Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Application Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Application Number)	_____ (Country)	_____ (Day/Month/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No

☐ Additional foreign application numbers are listed on the attached sheet, PTO/SB/02B - Supplemental Priority Data Sheet or similar sheet

I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below

List of U.S. Provisional Applications (if applicable)

_____ (Application Number)	_____ (Day/Month/Year Filed)
_____ (Application Number)	_____ (Day/Month/Year Filed)

☐ Additional provisional application numbers are listed on the attached sheet, PTO/SB/02B - Supplemental Priority Data Sheet or similar sheet

I hereby claim the benefit under 35 U.S.C. 120 of any United States application(s), or 365(c) of any PCT international application designating the United States of America, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of 35 U.S.C. 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 C.F.R. 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

List of U.S. Parent Application Or PCT Parent Numbers (if applicable)

_____ (Number)	_____ (Day/Month/Year Filed)	_____ (Status: Abandoned; Pending; Patent Number, if applicable)
_____ (Number)	_____ (Day/Month/Year Filed)	_____ (Status: Abandoned; Pending; Patent Number, if applicable)
_____ (Number)	_____ (Day/Month/Year Filed)	_____ (Status: Abandoned; Pending; Patent Number, if applicable)

☐ Additional U.S. or PCT international application numbers are listed on the attached sheet, PTO/SB/02B - Supplemental Priority Data Sheet or similar sheet

And I hereby appoint as principal attorneys and agents, James O. Ray, Jr., Reg. No. 27,666; Forest C. Sexton, Reg. No. 22,054; Edmond S. Miksch, Reg. No. 38,558; James R. Stevenson, Reg. No. 38,755; John B. Sotak, Reg. No. 20,529; Gary J. Falce, Reg. No. 29,304; Elroy Strickland Reg. No. 22,546; Amos Bartoli, Reg. No. 42,299; Michele K. Yoder, Reg. No. 41,562 and Robert A. Shack, Reg. No. 29,976.

Please direct all correspondence to the following address.

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 of Title and that such willful false statements may jeopardize the validity of the application or any patent issue thereon.

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Inventor's signature: John B. Carroll

Date: July 13, 1999

Residence: 22 JANETTE CIRCLE, IRWIN, PA 15642

(Street, City, State, Zip Code, Country)

Citizenship: UNITED STATES OF AMERICA

Post Office Address: 22 JANETTE CIRCLE, IRWIN, PA 15642

Full Name of Second Inventor: _____

Inventor's signature: _____

Date: _____

Residence: _____

(Street, City, State, Zip Code, Country)

Citizenship: _____

Post Office Address: _____

Full Name of Third Inventor: _____

Inventor's signature: _____

Date: _____

Residence: _____

(Street, City, State, Zip Code, Country)

Citizenship: _____

Post Office Address: _____

Full name of Fourth Inventor: _____

Inventor's signature: _____

Date: _____

Residence: _____

(Street, City, State, Zip Code, Country)

Citizenship: _____

Post Office Address: _____

[] Additional inventors are listed on the attached sheet, PTO/SB/02A - Supplemental Additional Inventor(s) Sheet or similar sheet